



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3011-1
Job Sheet 180423



Part No: D3011-1

Job Qty: 4 ea

Part Name: Rappel Slide Bar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 8/10/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV C IPP C 02.05.09 Added D6202 at step 2 NG IPP Rev:D Added QC8 JLM Verified By:EC IPP
REV:E 13.06.26 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Machining-1		<i>DD 18-8-11</i>
100	Bandsaw	4 pcs	8/10/18	8/10/18	0.00	0.40	Bandsaw1		<i>DD 18-8-11</i>
110	CNC Vertical Machining	4 pcs	8/10/18	8/10/18	0.74	9.52	HAAS1-2		<i>DD 18-8-11</i>
120	QC	4 pcs	8/10/18	8/10/18	0.00	0.00	QC2 Machining-1		<i>SC 18/08/10</i>
130	QC	4 pcs	8/10/18	8/10/18	0.00	0.00	QC8 Machining-1		<i>mm L 8/10/18</i>
131	Outsource	4 pcs	8/10/18	8/10/18	0.00	0.00	Outsource2		<i>DD 18-8-11</i>
132	Packaging	4 pcs	8/10/18	8/10/18	0.00	0.00	Packaging2		<i>DD 18-8-11</i>
135	QC	4 pcs	8/10/18	8/10/18	0.00	0.00	QC5		<i>DD 18-8-11</i>
140	HandFinish	4 pcs	8/10/18	8/10/18	0.00	0.28	HandFinish1		<i>DD 18-8-11</i>
150	Powdercoat	4 pcs	8/10/18	8/10/18	0.00	0.38	Powdercoat1		<i>DD 18-8-11</i>
160	QC	4 pcs	8/10/18	8/10/18	0.00	0.00	QC3		<i>DD 18-8-11</i>
170	Packaging	4 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3-1		<i>DD 18-8-11</i>
180	QC21-SA	4 Ea	8/10/18	8/10/18	0.00	0.00	QC21		<i>DD 18-8-11</i>

Part Op 100 - Cut Blanks: 26.625"

Descriptions: 110 - Machine as per folio FA129 Folio Rev: _____ Dwg Rev: _____ ***ENSURE

SURFACES ARE SMOOTH, BUFF ALL SCRATCHES AS REQUIRED AS PER NOTE 11 DWG D3011***

131 - 1- LPI AS PER ASTM 1417 LEVEL 2 AS PER DWG D3011 2- Certificate of conformity is required

150 - START TIME: *9:00* FINISH TIME: *9:30 A.M. 300"*

M 83893

PO 040895

AUG 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6202	I-Beam Extrusion	8.6664 ft (2.1666 ea)	90-Start up Operation	<i>F 140205</i>
	<i>26.625" x 4 = 106.5" → 8.875 ft (2.21875 ea)</i>			

Job Allocations

Operation	Component Part	Required
90-Start up Operation	D6202	9



Container No: S101856



Part: D3011-1

Job No: 180423

Serial No/Batch: S101856

Revision:

Inspector:

Exo Date:

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CANADA
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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Rappel Slide Bar	26.410Inches ± 0.030	26.440 26.380	26.410	
2	Rappel Slide Bar	2.310Inches ± 0.030	2.340 2.280	2.310	
3	Rappel Slide Bar	2.360Inches ± 0.030	2.390 2.330	2.360	
4	Rappel Slide Bar	1.120Inches ± 0.030 - 0.010	1.150 1.110	1.130	
5	Rappel Slide Bar	1.685Inches ± 0.030 - 0.010	1.715 1.675	1.683	
6	Rappel Slide Bar	1.745Inches ± 0.030 - 0.010	1.775 1.735	1.769	
7	Rappel Slide Bar	1.250Inches ± 0.030 - 0.010	1.280 1.240	1.257	
8	Rappel Slide Bar	2.500Inches ± 0.030 - 0.010	2.530 2.490	2.511	
9	Rappel Slide Bar	2.125Inches ± 0.030 - 0.010	2.155 2.115	2.148	
10	Rappel Slide Bar	0.275Inches ± 0.030 - 0.010	0.305 0.265	0.285	
11	Rappel Slide Bar	0.375Inches ± 0.030	0.405 0.345	0.360	
12	Rappel Slide Bar	0.386Inches ± 0.006 - 0.001	0.392 0.385	0.387	Diameter

Plex 7/5/18 3:22 PM dart.white.jesse

5.C
18/08/10

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO37249	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO040895
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON:

1 FUEL TANK ASSY, P/N# D4464-041 , J/S# 180616 / - rework

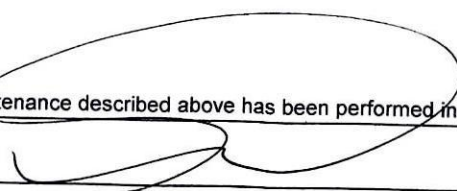
3 FWD CROSSTUBES , P/N# D212-664-101 , J/S# 180756, 180757, 180758

4 RAPPEL SLIDE BARS , P/N# D3011-1 , J/S# 180423

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417 REV. 16						AUG 30 2018	 DOT-APP 20 53-89
NO CRACK FOUND							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

DAS
38
9-89

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:		ACA/SCA Stamp	Date
Name: RAFIK MELIKIAN			AUG 30 2018